CONTENTS

Preface v

PLASMA DIAGNOSTICS

In-situ diagnostics/spectroscopy 1
H. R. Griem (College Park, MD, U.S.A.)

Plasma diagnostics of an ECR ion beam system 6
W. Möhl (Kirchheim bei München, F.R.G.)

Nitrogen atoms in $Ar-N_2$ flowing microwave discharges for steel surface nitriding 9
A. Ricard, J. Deschamps, J. L. Godard (Orsay, France), L. Falk and H. Michel (Nancy, France)

Low frequency d.c. pulsed plasma for iron nitriding 15
J. Bougdira, G. Henrion, M. Fabry, M. Remy and J. R. Cussenot (Vandoeuvre-lès-Nancy, France)

Measurement of temperature distribution and cooling speed in metal on IR radiation 20
T. Ariyasu, T. Yamauchi and A. Kuzuguchi (Osaka, Japan)

Mechanism of controlling the self-bias voltage in a flat-bed reactor. 24
T. Ohte and M. Sugawara (Gunma, Japan)

Influence of the phase transformation of a metal on hollow cathode discharge characteristics. 29
C. Simon, S. Heuraux (Vandoeuvre-lès-Nancy, France), H. Michel (Nancy, France), M. Belmahi, B. Petat and M. Remy (Vandoeuvre-lès-Nancy, France)

The parameters of a discharge in an AT-1 biased activated reactive evaporation system for TiN deposition 33
J. Markowski, A. Prajzner and J. Zdanowski (Warsaw, Poland)

Spectroscopic investigation of $N_2-H_2-Ar-TiCl_4$-assisted chemical vapour deposition discharge for plasma of TiN 37
K.-T. Rie and J. Wöhle (Braunschweig, F.R.G.)

Langmuir probe plasma diagnostics during TiN_x deposition 41
A. Lunk and R. Basner (Griefswald, F.R.G.)

BIOCOMPATIBLE MATERIALS

Production of biocompatible coatings by atmospheric plasma spraying 45
E. Lugscheider, Th. Weber, M. Knepper (Aachen, F.R.G.) and F. Vizethum (Mannheim, F.R.G.)

Biocompatibility and corrosion resistance in biological media of hard ceramic coatings sputter deposited on metal implants 49
C. Sella, J. C. Martin, J. Lecoeur, A. Le Chanu (Meudon, France), M. F. Harmand, A. Naji (Bordeaux, France) and J. P. Davidas (Paris, France)

Biocompatibility of TiN preclinical and clinical investigations 58
H. Behrndt and A. Lunk (Greifswald, F.R.G.)

PLASMA ASSISTED CHEMICAL VAPOUR DEPOSITION

Plasma-assisted chemical vapour deposition of hard coatings with metallo-organic compounds. 61
K.-T. Rie and A. Gebauer (Braunschweig, F.R.G.)

Structure and properties of TiC_x layers prepared by plasma-assisted chemical vapour deposition methods 67
Ch. Täschner, A. Leonhardt, M. Schönherr, E. Wolf and J. Henke (Dresden, F.R.G.)

The influence of titanium interlayers on the adhesion of titanium nitride coatings obtained by plasma-assisted chemical vapour deposition. 71
S. J. Bull, P. R. Chalker, C. F. Ayres and D. S. Rickerby (Didcot, U.K.)

Development of the quadrupole plasma chemical vapour deposition method for low temperature, high speed coating on an optical fibre. 79
T. Kashima, Y. Matsuda and H. Fujiyama (Nagasaki, Japan)

On the adhesion of plasma-deposited TiN on M2 steel 85
F. H. M. Sanders (Eindhoven, The Netherlands)

EROSION AND CORROSION

Corrosion-resistant silica coatings obtained by plasma-assisted chemical vapour deposition 91
M. J. Bennett, C. F. Knights, C. F. Ayres, A. T. Tuson, J. A. Desport, D. S. Rickerby (Didcot, U.K.), S. R. J. Saunders and K. S. Coley (Teddington, U.K.)

POLYMERS

Surface treatment of polypropylene by oxygen microwave discharge 103
F. Normand, J. Marec, Ph. Leprince and A. Granier (Orsay, France)

A reactor for plasma polymerization on polymer films 110
K. W. Gerstenberg (Hamburg, F.R.G.)

High-thermal-resistant dielectric coating deposited by plasma polymerization 120
J. Tyczkowski and H. Szymanowski (Łódź, Poland)

PROCESS CONTROL

D.c. magnetron sputtering of oxidation-resistant chromium and CrN films monitored by optical emission spectrometry 126
H. Benien, J. Maushart, M. Meyer and R. Suchentrunk (Munich, F.R.G.)

Effect of process parameters on the atomic nitrogen concentration as measured by chemiluminescence in a post-discharge nitriding reactor 132
L. Falk, J. Oseguera, A. Ricard, H. Michel and M. Gantois (Nancy, France)

Correlation of particle flux parameters with the properties of thin tungsten carbide films 137
G. Keller, I. Barzen, W. Dötter, R. Erz, S. Ulrich, K. Jung and H. Ehrhardt (Kaiserslautern, F.R.G.)

Experimental study of a glow discharge electron source for soft X-ray spectroscopy 144
P. B. Legrand, J. P. Dauchot and M. Hecq (Mons, Belgium)

ION BEAM TECHNOLOGY—MODIFICATION AND MIXING

Wear-resistant steel surfaces obtained by high dose implantation of carbon 150
C. A. Straede, J. R. Poulsen, B. M. Lung and G. Sørensen (Aarhus, Denmark)

Modification of Cr_2N coatings on Al–3wt.%Mg substrates by xenon irradiation 159
W. Bolse, T. Kacsich (Göttingen, F.R.G.) and F. J. Bergmeister (Frankfurt/Main, F.R.G.)

Xenon and argon irradiation of TiN films on Al–3wt.%Mg 165
W. Müller, W. Bolse and K. P. Lieb (Göttingen, F.R.G.)

Plasma immersion ion implantation of steels 171
G. A. Collins, R. Hutchings and J. Tendys (Menai, N.S.W., Australia)

Influence of temperature on nitrogen ion implantation of Incoloy alloys 908 and 909 179
L. Xie, F. J. Worzala, J. R. Conrad, R. A. Dodd and K. Sridharan (Madison, WI, U.S.A.)

Modification of alumina powders by nickel and platinum coating 185
H. W. Schils (Schwäbisch Gmünd, F.R.G.), M. Heuberger (Stuttgart, F.R.G.), H. Frey (Aichwald/Esslingen, F.R.G.), H. A. Jehn (Schwäblisch Gmünd, F.R.G.), R. Telle (Stuttgart, F.R.G.) and Ch. J. Raub (Schwäbisch Gmünd, F.R.G.)

Stitching TiN films on high speed steel substrates by ion beams 193
L. Xiang, T. C. Ma and Y. C. Zhu (Dalian, China)

ION BEAM ASSISTED DEPOSITION

Applications of ion-beam-assisted deposition 199
J. S. Colligon (Salford, U.K.)

The economics of ion implantation. 207
B. L. Garside (Cambridge, U.K.)

Formation of intrinsic oxide layers by ion implantation of silicon and titanium in the low kiloelectrovolt regime 214
H. Oechsner and J. Waldorf (Kaiserslautern, F.R.G.)

Synthesis of gradient thin films by ion beam enhanced deposition 220
X.-H. Liu (Shanghai, China), J.-K. Zhou (Berlin, F.R.G.), S.-C. Zou (Shanghai, China), S. Taniguchi (Osaka, Japan), A. Schroer and G. K. Wolf (Heidelberg, F.R.G.)

Characterization of TiN coatings prepared by ion-beam-enhanced deposition 225
X. Y. Li, F. J. Wang, T. C. Ma and Y. K. Wang (Dalian, China)

THIN FILM CHARACTERIZATION

Investigation and modification of free and adsorbate-covered surfaces by scanning tunnelling microscopy 230
L. M. Eng and H. Fuchs (Ludwigshafen, F.R.G.)

X-ray studies of Al/Al_2O_3 multilayered films. 239
Y. Wang and N. Zhang (Changchun, China)

Texture analysis of martensitic hot-worked tool steel H13 coated with TiN by physical vapour deposition . 242
C. Quaeyhaegens, L. M. Stals and M. van Stappen (Diepenbeek, Belgium)

Interface problems in metallurgical coatings 249
B. Navinšek, S. Novak and A. Zalar (Ljubljana, Yugoslavia)

Analysis of r.f.-sputtered TiB_2 hard coatings by means of X-ray diffractometry and Auger electron spectroscopy. 259
R. Lohmann, E. Österschulze, K. Thoma, H. Gärtner (Kassel, F.R.G.), W. Herr, B. Matthes, E. Broszeit and K.-H. Kloos (Darmstadt, F.R.G.)

Study of Al_2O_3 and NiAl–Al_2O_3 coatings with acoustic emission analysis 264
R. Novák, F. Čermák and L. Kalivoda (Prague, Czechoslovakia)

Characterization of microstructure and interfaces in TiC–TiB_2 coatings 268
G. Hilz and H. Holleck (Karlsruhe, F.R.G.)

Structural study of titanium nitride coating interfaces related to plasma diagnostics 276
T. Czerwiec, K. Anoun (Nancy, France), M. Remy (Vandoeuvre-lès-Nancy, France) and H. Michel (Nancy, France)

SPUTTERING

Evidence for mixed-phase nanocrystalline boron nitride films 284
W. Gissler, J. Haupt, T. A. Crabb, P. N. Gibson and D. G. Rickerby (Ispra, Italy)

A new sputter process for hard coating of large machine parts at low temperatures 290
D. Hofmann, A. Rost and H. Schüssler (Hanau, F.R.G.)

ELECTRON CYCLOTRON RESONANCE

Characterization of electron cyclotron resonance process plasma and film deposition 294
S. Miyake and W. Chen (Osaka, Japan)

An electron cyclotron resonance plasma source 302
G. Lorenz, P. Baumann, G. Castrischer, I. Kessler and K.-H. Kretschmer (Alzenau, F.R.G.) and B. Dumbacher (Frankfurt, F.R.G.)

Characteristics of ECR plasmas for weakly resonant conditions 307
M. Saigoh, N. Ohno and H. Fujiyama (Nagasaki, Japan)

Development of coaxial ECR plasma source for tube inner coating 312
T. Shigemizu, N. Ohno and H. Fujiyama (Nagasaki, Japan)

AMORPHOUS SEMICONDUCTING FILMS

Thin film technology based on hydrogenated amorphous silicon 319
B. Schröder (Kaiserslautern, F.R.G.)

Electrical characterization of plasma-deposited hydrogenated amorphous carbon films 334
P. Hammer, A. Helmbold, K. C. Rohwer and D. Meissner (Hannover, F.R.G.)

SUBSTRATE TREATMENT

Sputter cleaning of iron substrates and contamination of TiN coatings studied by *in situ* Auger electron spectroscopy measurements in an ultrahigh vacuum physical vapour deposition apparatus 339
N. Eguchi, V. Grajewski, H. H. Uchida and E. Fromm (Stuttgart, F.R.G.)

Effect of contamination on mechanical properties and adhesion of magnetron-sputtered TiN coatings on high speed steel substrates 345
S. Berg, S. W. Kim, V. Grajewski and E. Fromm (Stuttgart, F.R.G.)

ELECTRICAL APPLICATIONS

Plasma deposition of superconducting films 352
E. Pfender, H. Zhu and Y. C. Lau (Minneapolis, MN, U.S.A.)

Thin conductive films made by plasma polymerization of 2-chloroacrylonitrile in the presence of iodine . . 356
H. Grünwald and H. S. Munro (Durham, U.K.) and T. Wilhelm (Oberderdingen, F.R.G.)

Improved magnetic behaviour of cobalt-based alloy sputter-target material 359
M. Weigert, St. U. Schittny (Hanau, F.R.G.) and B. L. Gehman (Morgan Hill, CA, U.S.A.)

XPS investigation of polymer residues in reactive ion etching of SiO_2 over poly-silicon 364
W. Pamler, F. Bell, L. Mühlhoff and H. J. Barth (Munich, F.R.G.)

Production of thin metallic and dielectric coatings by a plasma technique and their investigation 372
P. M. Rasulov, Kh. R. Tulyaganov, Z. A. Iskanderova, T. D. Radjabov, M. A. Alimova, L. P. Kovarski and V. A. Krakhmalyov (Tashkent, U.S.S.R.)

MICROELECTRONIC APPLICATIONS

Growth kinetics and step coverage in plasma deposition of silicon dioxide from organosilicon compounds 376
C. Bourreau, Y. Catherine and P. Garcia (Nantes, France)

Insulation and passivation of three-dimensional substrates by plasma-CVD thin films using silicon–organic compounds 380
D. Peters, J. Müller and T. Sperling (Hamburg, F.R.G.)

An XPS study of photoresist surfaces in SF_6–O_2 r.f. plasmas 385
J. F. Coulon and G. Turban (Nantes, France)

Low temperature remote plasma-enhanced deposition of thin metal oxide films by decomposition of metal alkoxides 394
H. J. Frenck, E. Oesterschulze, R. Beckmann, W. Kulisch and R. Kassing (Kassel, F.R.G.)

Hydrogen in plasma-enhanced chemical vapour deposition insulating films 401
G. Kelm and G. Jungnickel (Dresden, F.R.G.)

Microwave etching device for reactive ion etching 408
H. Schmid (Munich, F.R.G.)

Simulation of reactive ion-etching processes considering sheath dynamics 412
A. Fichelscher, I. W. Rangelow and R. Kassing (Kassel, F.R.G.)